23USTET6001

SHRIMATHI DEVKUNVAR NANALAL BHATT VAISHNAV COLLEGE FOR WOMEN (AUTONOMOUS)

(Affiliated to the University of Madras and Re-accredited with 'A+' Grade by NAAC) Chromepet, Chennai - 600 044.

B.Sc. Statistics - END SEMESTER EXAMINATIONS APRIL - 2024 SEMESTER - VI

23USTET6001 - Statistical Quality Control

Total Duration: 2 Hrs. 30 Mins. Total Marks: 60

Section B

Answer any **SIX** questions $(6 \times 5 = 30 \text{ Marks})$

- 1. Discuss 3σ limits.
- 2. List the applications of c Chart.
- 3. Explain Double Sampling Plan.
- 4. Explain SPRT.
- 5. Write a brief note on Process Capability Ratio Test in SQC.
- 6. Evaluate Control Chart for number of defectives.
- 7. Explain Control Limits, Specification Limits and Tolerance Limits.
- 8. Prepare a Criterion for detecting lack of control in \bar{X} and R Charts.

Section C

Answer any **THREE** questions $(3 \times 10 = 30 \text{ Marks})$

- 9. List the benefits of Statistical Quality Control.
- 10. Evaluate the control limits for the p Chart.
- 11. Explain OC and ATI curves for Single Sampling Plan.
- 12. Estimate the ASN function of Sequential Sampling Plan.
- 13. Construct the control limits of \bar{X} and R Charts.
